

**breton**

Machine Tools

EAGLE



Flexible High Tech Solutions for Industry  
"Those who look a little harder discover a lot more"

**breton**

Machine Tools



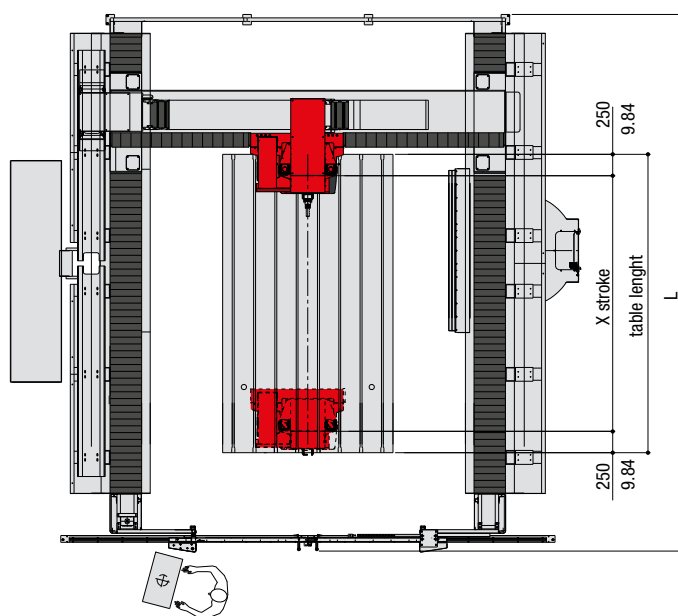
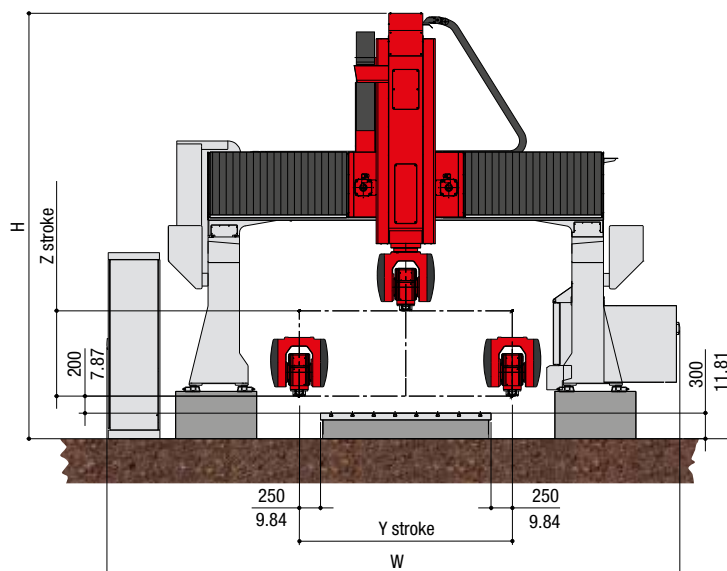
**EAGLE**



Customized Efficiency

# EAGLE

		EAGLE 1000 K 20/30/45/60/80/105	EAGLE 1500 K 20/30/45/60/80/105	EAGLE 2000 K 30/45/60/80/105	EAGLE 2500 K 30/45/60/80/105
Interpolated axes		5	5	5	5
X Stroke	mm in	2.000 - 3.000 - 4.500 6.000 - 8.000 - 10.500 78.7 - 118 - 177 236.2 - 315 - 413.4	2.000 - 3.000 - 4.500 6.000 - 8.000 - 10.500 78.7 - 118 - 177 236.2 - 315 - 413.4	3.000 - 4.500 6.000 - 8.000 - 10.500 118 - 177 236.2 - 315 - 413.4	3.000 - 4.500 6.000 - 8.000 - 10.500 118 - 177 236.2 - 315 - 413.4
Y Stroke	mm in	2.500 - 4.000 98.4 - 157.5	2.500 - 4.000 98.4 - 157.5	4.000 157.5	4.000 157.5
Z Stroke	mm in	1.000 39.4	1.500 59	2.000 78.7	2.500 98.4
X / Y Axes rapid feedrate	m/min ipm	85 3,347	85 3,347	70 2,756	70 2,756
Z Axis rapid feedrate	m/min ipm	40 1,575	40 1,575	40 1,575	40 1,575
A Axis rotation		± 115°	± 115°	± 115°	± 115°
C Axis rotation		± 270°	± 270°	± 270°	± 270°
A Axis rapid feedrate	rpm	12	12	12	12
C Axis rapid feedrate	rpm	18	18	18	18
Spindle power S6 / S1	kW HP	31/25 - 41/37 42/34 - 55/50	31/25 - 41/37 42/34 - 55/50	31/25 - 41/37 42/34 - 55/50	31/25 - 41/37 42/34 - 55/50
Spindle torque S6 / S1	Nm ft-lb	65/52 - 89/64 48/38 - 66/47	65/52 - 89/64 48/38 - 66/47	65/52 - 89/64 48/38 - 66/47	65/52 - 89/64 48/38 - 66/47
Spindle speed	rpm	16.000 - 28.000	16.000 - 28.000	16.000 - 28.000	16.000 - 28.000
DIN 69893-1 milling tool taper		HSK-A63	HSK-A63	HSK-A63	HSK-A63
W x H x L	mm in	6.800 x 5.000 x 5.300/16.000 267 x 197 x 208/629	8.400 x 5.800 x 5.300/16.000 330 x 228 x 208/629	9.800 x 7.500 x 8.300/18.000 385 x 295 x 326/707	9.800 x 8.500 x 8.300/18.000 385 x 334 x 326/707







#### **A COMPETITIVE SOLUTION**

High-speed 5-axis machining centre for milling, boring and trimming small to large size work-pieces in composite materials, sandwich structures, light alloys, resin and plastic.

#### **WIDE CHOICE OF CONFIGURATIONS FOR CUSTOMIZED PERFORMANCES**

Various solutions for the best machine configuration to satisfy each need:

- Standard model with one working area.
- Model with two working areas for pendular machining.
- Model with automatic loading/unloading of the workbench.

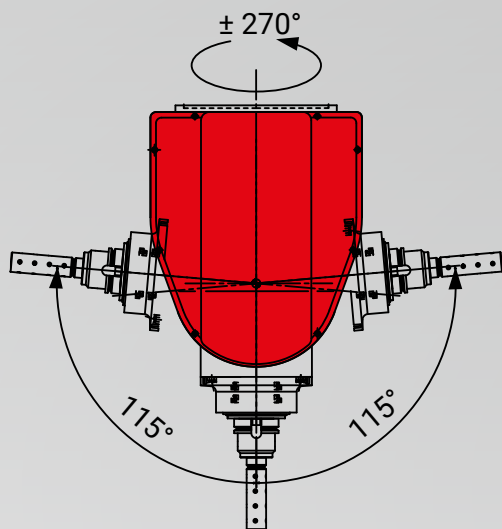
#### **EASY ACCESS AND PERFECT VISIBILITY**

Great accessibility and visibility of the working area thanks to the machine gantry structure with moving bridge and wide frontal doors.

#### **PRECISION, DYNAMICS AND FLEXIBILITY WHEN MACHINING AT HIGH SPEED WITH 5 CONTINUOUS AXES**

#### **A SUPERIOR HEAD**

The electrospindles offer always the best machining performance thanks to the cast-iron fork designed head which offers structural rigidity with efficient vibration damping properties.

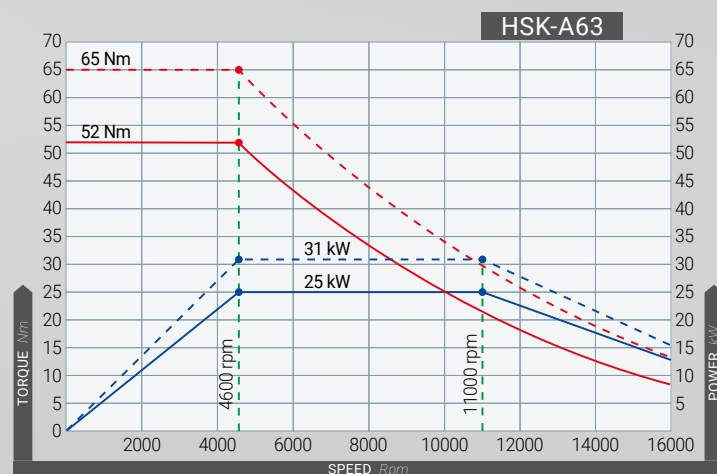
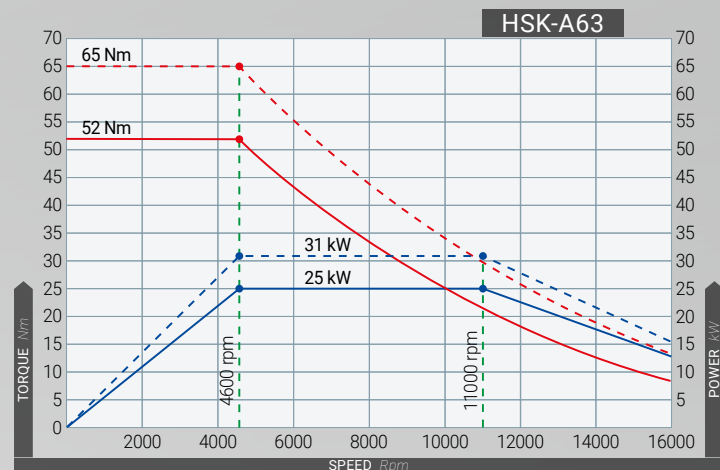


## GHIBLI

kW (S6/S1)	31/25
Nm (S6/S1)	65/52
rpm	16.000
A axis	± 115°
C axis	± 270°
A axis (rpm)	12
C" axis (rpm)	18

## M 52/16

A 25 kW electrospindle with a 52 Nm class S1 continuous torque and a rotation speed of 16.000 rpm, the ideal solution for machining composite materials and resin from rough milling to precision finishing operations.



## M 64/28

A 37 kW electrospindle with a 64 Nm class S1 continuous torque and a rotation speed of 28.000 rpm, the ideal solution for machining composite materials, light alloys and resin from rough milling to precision finishing operations.

## HIGH-SPEED, PERFORMANCE AND PRECISION

The carriage and beam travel on properly dimensioned recirculating roller guideways ensure machining precision and stability. Carriage and beam drive assemblies consist of a precision rack and pinion system, whereas the ram is driven by a ball screw and pre-loaded ball nut assembly. Axis motion is powered by ultimate generation digital servo-drives and brushless servomotors.

## WIDE CHOICE OF ELECTROSPINDLES

The EAGLE machining centre can be supplied with a wide range of electrospindles depending on the type of material to be machined. Machining precision is always guaranteed by the thermal stabilising system which consists of a special software designed and developed to compensate natural

thermal expansion and drift in the electrospindles when machining conditions vary.

## SIMPLE AND RELIABLE TOOL MAGAZINE

The wheel-type tool magazine can hold up to 30 tools with diameters of up to 140 mm and 300 mm in length. Completely isolated from the work area, this tool magazine ensures the greatest reliability with reduced tool changeover times. Upon request EAGLE can be supplied with rack-design tool magazine for holding up to 150 tools. The tool magazine can be equipped with an automatic chip coding system containing tool data and information.



## DUST EXTRACTION AND CEILING ENCLOSURE

When machining composite materials and resin, EAGLE can be fitted with an efficient and effective dust extraction system which is installed on the spindle nose. In addition, top-roof bellows can be fitted to the machining centre creating a complete enclosure isolating the machine from the surrounding areas.

## MONITORING AND IN-PROCESS INSPECTIONS

EAGLE can be supplied with a laser tool presetter and a radio frequency probe for acquiring work-piece size and coordinates.

## THE IDEAL COOLING SYSTEM

Depending on the type of machining operation, the tool cooling system can use a coolant liquid which flows inside and outside the spindle (60 l/min) at an internal operational pressure of up to 40 bar, or incorporate a spray mist system, or simply use compressed air.





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**BRETON S.p.A.**

Via Garibaldi, 27  
31030 Castello di Godego (TV) - ITALY  
Tel. +39 0423 7691 | Fax +39 0423 769600  
info@breton.it | breton.it



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